



UNITED KINGDOM

# PRODUCT SELECTION GUIDE



Built for comfort, made for work.

### Ankle Boots



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Argyle S3

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### Ankle Boots



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Parkes Zip Scuff S3

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### Ladies Boots



Southern Cross Ladies S3

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Southern Cross Zip Ladies S3

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**Our safety boots comply with:**

- International and European Safety Footwear Certification **EN ISO 20345.**
- American Safety Footwear Certification **ASTM F2413.**
- Australian and New Zealand Safety Footwear Standard **AS/NZS 2210.3.**

Steel Blue's non-safety work boots also comply with International and European Safety Footwear Certification EN ISO 20347, American Safety Footwear Certification ASTM F2892 and Australian and New Zealand Safety Footwear Standard AS/NZS 2210.5.

**COMFORT 100% GUARANTEED**

# 30-Day 100% Comfort Guarantee

We stand behind the comfort and quality of our work boots with our 30-Day 100% Comfort Guarantee.

We were the first safety footwear manufacturer in the world that offered such a rock solid promise. That's how confident we are that Steel Blue has the right work boots for you.

## PLUS

If you do have a manufacturing issue with your work boots, our 6-Month Manufacturer's Warranty will ensure they're replaced or refunded (as long as they've been correctly fitted and maintained).

For more information, visit [www.steelblue.com](http://www.steelblue.com)

# Our History: Proudly Australian

From humble beginnings in Perth, Western Australia, we have become the leading supplier of work boots in Australia.

- Established in 1995.
- Initially 5 working Directors with over 100 years combined industry experience.
- Main goal to provide workers with the most comfortable work boots available.
- Manufacturing based in Australia and dedicated factories in Indonesia.
- Dedicated warehouse distribution in Australia, New Zealand, the Netherlands (servicing demand in Africa, Europe, the UK and the Middle East) and USA – DFW.
- With major investment in technology and innovation, and original marketing initiatives over the years, Steel Blue has become one of the largest and leading Australian suppliers of premium safety footwear.

Our aim is to manufacture and supply workers with the most comfortable safety footwear in the world.



We are safety specialists with over 20 years experience in manufacturing premium boots for the following industries:

- ✓ Mining
- ✓ Construction
- ✓ Military
- ✓ Police & Emergency Services
- ✓ Oil & Gas

# A Look Behind The Brand

In 1995, having spent 15 years working together in the safety boot industry, five men had a vision to do things differently and create premium safety boots that offered value for money with superior underfoot comfort.

- Steel Blue have been **manufacturing and supplying** safety footwear to the Australian market since 1995.
- From humble beginnings Steel Blue has gone on to become a major safety boot manufacturer, with **distribution across the globe**.
- Steel Blue now have **5 warehouses globally** – Australia, New Zealand, Amsterdam (servicing Europe, UK, Middle East), and Dallas, TX (USA).
- A **global team** provides support across Manufacturing, Product Development and Innovation, Marketing, and Sales.
- Steel Blue Europe backed by the Australian parent company, to **scale EMEA growth**.
- **FDRA accredited** (Footwear Distributors & Retailers of America).
- Accredited by the **Healthy Footwear Guide** for our healthy & comfortable fit.
- Steel Blue **Mission:** To create the most comfortable occupational footwear in the world.

Built for comfort, **made for work.**

# Our **Innovative** Approach

We understand that your work boots are more than just footwear.

They're protection. They're stability for slippery or uneven surfaces. They're a tool for guiding objects into place and extra leverage for lifting heavier things.

That's why we have a whole team dedicated to researching and developing new technology, so you're even safer and more comfortable, with work boots that go the distance.

As leaders in safety boots, our team of innovators continuously strive to improve and add to our range.

# A Brand You Can **Trust**

Core to our DNA is our investment in health and safety, ethical sourcing, fair trading, charity and community support.

We aim to continuously strive to improve the lives of all stakeholders, whilst positively impacting the community and minimizing our carbon imprint.

## Fair Trading & Ethical Sourcing

Our social responsibility standards are extended upon through our commitment to fair trading and ethical sourcing.

We believe our collaborative approach to ethical sourcing with all stakeholders across our supply chain will deliver the most benefits.

Footwear manufacturing has historically been heavily reliant on solvent-based chemicals. In June 2011, we started a project to eliminate solvent based chemicals from our production process. As a result, we have reduced our environmental impact through a reduction in VOC release and similarly improved the working conditions of factory employees.

Our experience and dedication means we've improved industry standards for work boots.



### Footwear Distributors & Retailers of America (FDRA)

- FDRA accredited Manufacturing Plant.
- One of only 20 in the world.
- Dedicated Steel Blue Facility.



MEMBER OF THE **Healthy Footwear Guide (HFG)**



MEMBER OF THE **Builders Merchant Federation (BMF)**



MEMBER OF THE **British Safety Industry Federation (BSiF)**

# Quality Manufacturing

Steel Blue products are manufactured in accordance with a Type 5 Product Certification Scheme which is audited annually by our 3rd party certification partners – BSI Benchmark.

This scheme mirrors closely the ISO 9001 quality system pertaining to all actions and tasks related to design, commercialisation, manufacture and delivery of product.



## Trisole® Comfort Technology

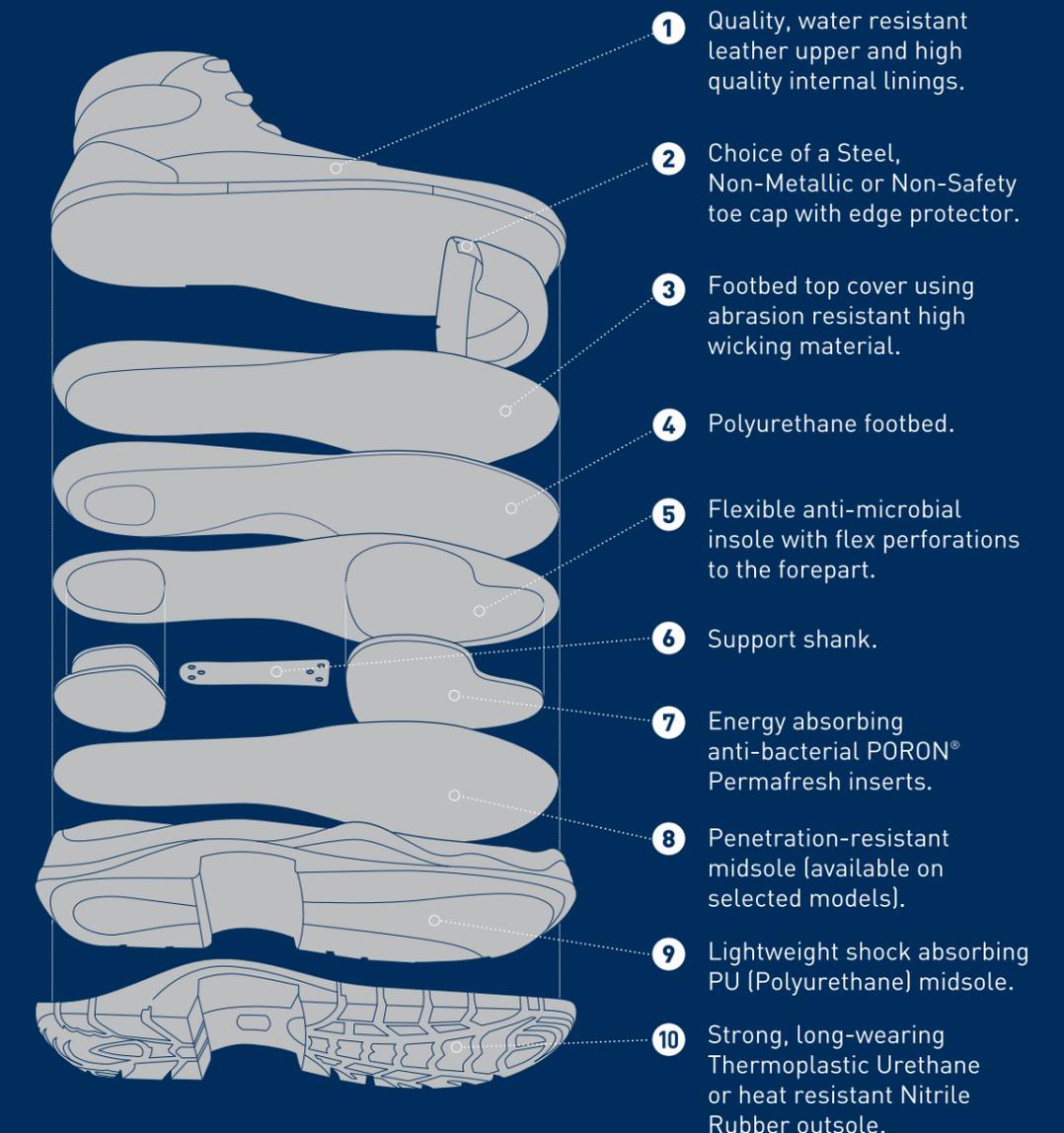
Cushion your feet, knees, hips and lower back from day-to-day fatigue with Steel Blue's unique soling system.

This provides a vital foundation that supports your whole body. Strategically placed pads made of high-tech PORON® are placed in the sole and under your foot's peak stress areas. This multi-density soling has been proven as much more effective in cushioning and absorbing shock than a standard footbed.

When you wear your Steel Blue boots, you know you've got the best available foot technology that's backed by our 100% Comfort Guarantee.



To view our Boot Technology video suite, visit [www.steelblue.com](http://www.steelblue.com)



# Superior Impact Protection

Our Met-Guard, or Metatarsal Guard, is **BUILT INTO THE BOOT** and specially designed to protect the metatarsal area of the foot that extends from the toes.

The Met-Guard provides superior impact protection and reduces the risk of injury from impact to this part of the foot – without compromising on our complete level of 100% Comfort every day.

This is a popular choice for mining workers, factory hands and drillers, who sometimes need the extra protection the Met-Guard affords.

Maximum flexibility

Superior Impact Protection

Without compromising on our 100% comfort.

Supports natural movement of the foot

Shock Absorbent



Capable of withstanding the heaviest of drops

Meets CE Standards of 101.7 joules impact, creating a shield to reduce and absorb an impact of 20kg from 0.5 metres in the metatarsal area.

Revolutionary Design

Built into the boot (non-visible) – therefore less likely to cause trips.

Protective Steel Toe Cap

Meets CE standards of 200 joules impact, creating a shield to reduce and absorb an impact of 20kg from 1 metre.

# Chemical Resistance

For extra protection, Steel Blue has developed chemical resistant boots featuring a unique combination of two strong leathers and an extra resilient rubber Nitrile outsole.



Warragul S3  
372309 | BLACK

# THE SCIENCE OF TECTUFF® LEATHER

Our TECTuff® leather has been designed to be worn in industries where extra protection from chemicals is necessary. TECTuff® leather will keep your feet safe from chemical or liquid spills that may penetrate the footwear.

The water-based polyurethane formula is applied to custom moulds and securely bonds to our high quality leather. Due to TECTuff®'s reputation for pushing the boundary of modern material performance and durability, we have incorporated TECTuff® into our premium footwear. Our Chemical Resistant boots with TECTuff® are designed to last longer in high-wear areas. Key features of TECTuff® material on our Steel Blue boots are:

- ✓ Abrasion and scuff resistant
- ✓ High oil and chemical resistance
- ✓ Stain and PFC-free waterproof
- ✓ Durable
- ✓ Impervious to dirt, oil and stain
- ✓ Light weight
- ✓ Multi substrate
- ✓ Easy to clean

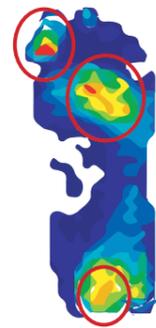
## HOW TO CARE FOR YOUR STEEL BLUE BOOTS

- ✓ After each use, remove any chemical residue as soon as possible using fresh clean water.
- ✓ Pat dry with a soft cloth.
- ✓ Allow boots to dry naturally. Do not force dry.
- ✓ Note: Regular and excessive wetting of leather can shorten the wear life of the product.

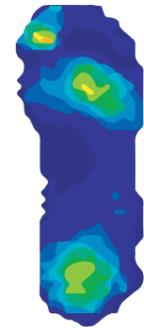
# The PORON® Advantage

We use PORON® in our Trisole® Comfort Technology, which is now the benchmark for safety boots.

Trisole® Comfort Technology works by strategically placing pads, made of the high-tech material PORON®, in the sole and under the peak stress areas of the foot. The unique open-cell structure of PORON® cushioning helps retain its 'like-new' performance, softness and flexibility.

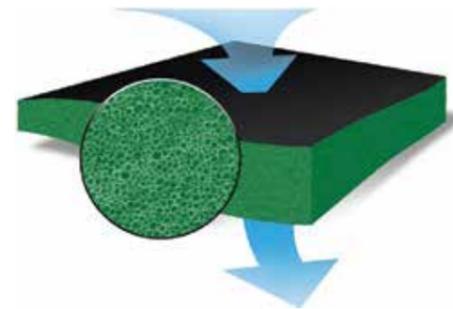


Standard Insole

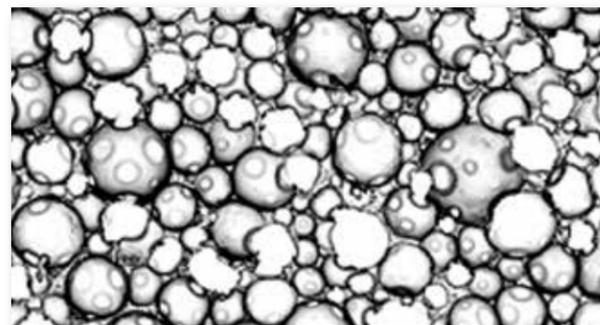


PORON® Cushioning Insole

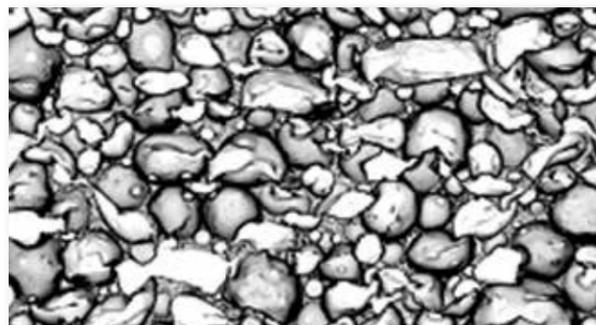
Red and Dark Yellow areas on the foot scan indicate elevated pressure points.



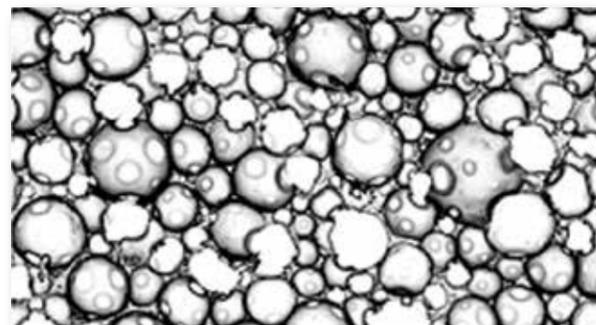
PORON® Breathability



Open cell structure of PORON® materials before compression



PORON® materials during compression



Open cell structure of PORON® materials after compression

# Premium Leather

All Steel Blue boots are made from high quality cowhide leather that's sourced from leading, environmentally responsible tanneries and made to last.

Steel Blue's durable, yet supple cowhide leather assists with less break-in time, making our work boots comfortable from day one.

Each leather is specifically chosen to ensure each style of boot is fit for purpose.

Steel Blue's range of durable cowhide leather includes:

## Full-Grain

A high quality cowhide leather with a waxy finish.

## Nubuck

Sanded or buffed into a velvet-like finish while being stronger than suede.



## TPU Outsole

**Our Thermoplastic Urethane (TPU) outsole is the all-rounder, suiting most work environments.**

The main difference from the Nitrile outsole is that the TPU outsole is more lightweight and is heat resistant to 130°C.

Most of our work boots come standard with a TPU outsole. It's very durable, providing a high tolerance against cuts, abrasion, splitting and cracking, as well as a high resistance to most oils and chemicals. The TPU outsole also provides slip resistance for uneven and slippery surfaces.

If you don't need extreme heat protection, this is the lightweight outsole you need for your work boots.



## Nitrile Outsole

**With heat resistance to 300°C, our Nitrile outsole is great for working in very hot conditions.**

The Nitrile outsole is made from a type of higher heat resistant rubber and forms the outer layer of your work boots. At these high temperatures, there's a 60-second threshold before it reaches melting point.

With superior resistance to abrasion and excellent tear strength, the slip resistant capabilities of Steel Blue's Nitrile outsole actually improves with wear. It's also highly resistant to oil, mild acids and alkali.

As if that wasn't enough, the Nitrile outsole helps reduce the build-up of excess static electricity and is chemical resistant.



## Steel Toe Cap

**Made from hardened steel for premium toe protection.**

Featuring a hardened steel toe cap that's designed to meet Australian and New Zealand safety standard AS/NZS 2210.3, this technology offers premium protection for your toes.

Our steel cap boots are capable of resisting a drop force of 200J, 15kN of rolling objects, nail gun puncture and power saw cut.

Steel cap boots are mandatory on many worksites, so they're our most popular choice. We test against corrosion, impact compression and internal dimensions to ensure the toe cap covers the necessary area.



## Composite Toe Cap

**Entirely non-metallic, electrically non-conductive and lightweight, without compromising on safety.**

Our Composite toe cap work boots are Airport Friendly and great for workers that need to move through security environments without any hassle.

As with our steel cap boots, they prevent injuries from falling objects at a drop force of 200J and are best suited to sites where there's a risk of toe damage from falling or rolling objects. Composite toe caps can be x-rayed, won't rust and also insulate against heat and cold.



## Water Resistant

**Extending the life of your boots.**

All Steel Blue boots feature waterproof soles and premium quality water resistant leather. This reduces foot odour and bacteria while also extending the life of your work boots.

The leather we use for our work boots is treated all the way through the tanning process so it becomes water resistant. This means it repels water from the surface.

If you work on a site with light exposure to water and wet environments, our water resistant work boots are for you.



## Waterproof

**Extending the life of your boots.**

All Steel Blue boots feature waterproof soles and premium quality water resistant leather. This reduces foot odour and bacteria while also extending the life of your work boots.

The leather we use for our work boots is treated all the way through the tanning process so it becomes water resistant. This means it repels water from the surface.

The highest possible manufacturing standards are applied during the stitching process.

To make the stitching waterproof, it's coated with a seam-sealing tape that prevents water from getting in through the stitch holes.

Steel Blue's waterproof work boots are the best choice for wet, muddy environments such as underground mining.



## Penetration Resistant

**Composite and steel-plated protection.**

For added safety and peace of mind, a super tough steel or composite component is available in some styles, to help reduce the risk of sharp objects puncturing your work boots.

Highly regarded in construction and industrial workplaces, our Penetration Resistant safety boots are a popular choice for carpenters, fabricators, demolition workers and those working in glass production and installation.

This specialised feature, coupled with our standard high level of safety for every Steel Blue boot, makes it easy to see why we're considered one of the world's premium safety footwear manufacturers.



**Many Steel Blue boots have extra features. Refer to our quick guide below to find the right boot for your needs.**

+ Airport-Friendly				
Jandakot S3	697114	Black	High-Leg	Page 33
Fremantle S3	391406	Black	Shoe	Page 33
+ Chemical Resistant				
Warragul S3	372309	Black	Ankle	Page 26
+ Metatarsal Guard				
Argyle Met S3	392802	Black	Ankle	Page 22
Argyle Met Bump S3	382802	Black	Ankle	Page 23
Whyalla Met Bump S3	382808	Black	Mid-Cut	Page 32
Heeler Met Bump S3	362805	Oak	High-Leg	Page 28
+ Zip-Sided				
Southern Cross Zip Scuff S3	392661	Sand	Ankle	Page 25
Parkes Zip Scuff S3	392658	Sand & Black	Mid-Cut	Page 29
Southern Cross Zip Ladies S3	592761	Sand	Ladies	Page 37

## Outsole



### TPU

Our standard durable outsole with heat resistance to 130°C.



### Nitrile

Superior resistance to abrasion and heat resistance to 300°C.

## Conductivity



### Anti-Static

Prevents the build-up of static electricity within your body by dissipating it through the sole.

## Resistance



### Water Resistant

A special tanning process means all Steel Blue boots are water resistant.



### Waterproof

Includes a special membrane that prevents water getting into your work boots.



### Penetration Resistant

An extra tough steel or composite midsole prevents sharp objects getting through to your foot.



### Chemical Resistant

Boots that are resistant against caustic soda and sulphuric acid, and stitched with strong Kevlar® threads.



### Metatarsal Guard

Steel Blue's Met-Guard offers composite plated protection for your foot's metatarsal area.

## Toe Cap



### Steel Toe Cap

Made from hardened steel for premium toe protection.



### Composite Toe Cap

Non-metallic, electrically non-conductive and lightweight.



### Non-Safety

When toe protection isn't required, our non-safety boots are a lightweight alternative.



### Bump Cap

A hardy, polyurethane cap that's directly moulded as part of the midsole.



### Scuff Cap

An abrasion resistant, streamlined toe cover that protects more of the boot.



### Scuff Guard

Additional protection for the toe area.

## Style



### Lace Up

A classic fastening for snug, well-fitting work boots.



### Pull On

Convenient, easy access work boots with an elastic side.



### Zip-Sided

Lace-up for comfort, then use the side zips for quick access.

## Material



### Leather

All Steel Blue boots are made from high quality, long-lasting leather, sourced from environmentally responsible tanneries.



Over 10 years ago, we specifically co-developed a robust, industrial strength zip for our safety footwear.

The zip fastening is now the fastest growing feature trend in our safety boots, making up more than a third of Steel Blue's total safety boot sales. We maintain our premium quality and longevity of our zips through our innovative approach to product development.

Our boots also feature a special heavy-duty Velcro tab to fasten the zip and keep it secure and rattle free. Our zip sided work boots offer a useful additional opening for your foot. Lace them up tight for a secure comfortable fit, then leave the laces tied and use the side zips for quick, easy access.

Steel Blue zips are independently tested by a third party. Our zips have far exceeded the standard number of test obligations required, demonstrating that Steel Blue zips are truly robust, and built to last.



# Better Body Health

We all know that our feet help us get from A to B, but with every step they're also absorbing up to twice your bodyweight in force.

Any issues with your feet can throw your entire body out of alignment, causing pain and discomfort.

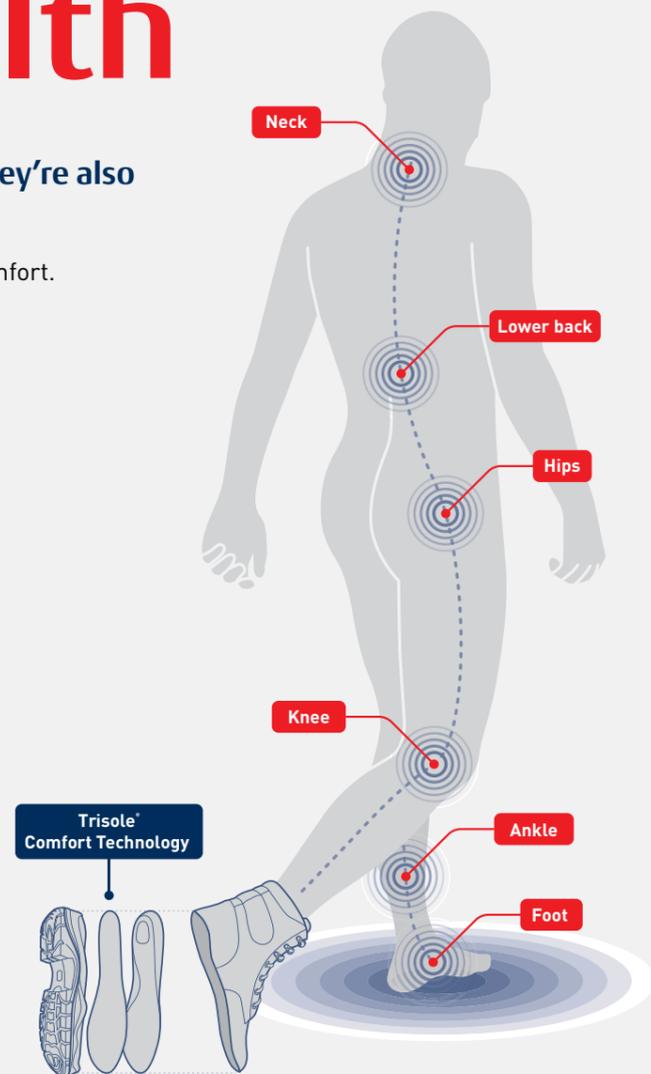
That's why having supportive, comfortable, fit-for-purpose work boots is so important for your overall wellbeing. Happier feet mean less body fatigue and more productivity.

Steel Blue has developed our unique range of comfortable, lightweight premium work boots so you can enjoy better body health.

When you wear Steel Blue boots, you'll experience:

- ✓ **Less shock forces**  
To your feet, knees, hips and lower back.
- ✓ **More flexibility in the sole**  
Thanks to hi-tech materials.
- ✓ **The feeling of lightweight work boots**  
That are durable and fit-for-purpose.
- ✓ **Less stress-related injuries**  
To the feet, ankles, knees, hips and lower back.
- ✓ **Greater comfort and overall wellbeing**  
So you can focus on getting the job done.

Go to Page 9 to read about our Trisole® Comfort Technology.



# Endorsed by the APA

Steel Blue is also the first (and only) Aussie safety boot manufacturer that's been endorsed by the Australian Physiotherapy Association (APA).

The APA only supports products that offer clear benefits for physiotherapy patients. With Steel Blue's strong focus on comfort and durability, the APA's endorsement recognises the technological advancements of our work boots that help protect the wearer from stress-related injuries to the ankles, knees, hips and spine.

Endorsed by:



Built for comfort, made for work.

# 30-Day 100% Comfort Guarantee

We stand behind the comfort and quality of our work boots with our 30-Day 100% Comfort Guarantee.

We were the first safety footwear manufacturer in the world that offered such a rock solid promise. That's how confident we are that Steel Blue has the right work boots for you.

## PLUS

If you do have a manufacturing issue with your work boots, our 6-Month Manufacturer's Warranty will ensure they're replaced or refunded (as long as they've been correctly fitted and maintained).

For more information, visit

[www.steelblue.com](http://www.steelblue.com)



# Argyle S3 392102

The Argyle S3 is a 150mm men's derby style, lace-up ankle boot with padded collar and tongue.

Features a TPU outsole heat resistant to 130°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Argyle S3 has anti-static properties and is available in premium water resistant Claret full-grain and Wheat nubuck leather.



## Colours



Wheat Claret

## Sizes

4 - 13 | UK Sizes (Wheat)  
4 - 14 | UK Sizes (Claret)  
5½ | 9½ | Half Sizes

### 392102



Anti-Static



Water Resistant



Steel Toe Cap



TPU Outsole



Penetration Resistant



Lace Up



Leather

STANDARD ARGYLE S3 FEATURES

Built for comfort, made for work.

# Argyle Bump S3 362102

The Argyle Bump S3 is a 150mm men's derby style, lace-up ankle boot with padded collar and tongue, plus bump cap.

Features a TPU outsole heat resistant to 130°C, 200 joule safety steel toe cap, bump cap to protect from wear and tear, and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Argyle Bump S3 has anti-static properties and is available in premium water resistant Claret full-grain leather.



## Colours



Claret

## Sizes

3 - 14 | UK Sizes  
5½ | 9½ | Half Sizes

### 362102



Anti-Static



Water Resistant



Steel Toe Cap



Bump Cap



Penetration Resistant



TPU Outsole



Lace Up



Leather

STANDARD ARGYLE BUMP S3 FEATURES

# Argyle Met S3

**392802**

The Argyle Met S3 is a 150mm men's derby style, lace-up ankle boot with padded collar and tongue, featuring a Metatarsal Guard offering impact protection to the metatarsal bones found higher up in the foot.

Features a TPU outsole heat resistant to 130°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Argyle Met S3 has anti-static properties and is available in premium water resistant Black full-grain leather.



## Colours



Black

## Sizes

4 - 13 | UK Sizes

5½ | 9½ | Half Sizes

392802



Anti-Static



Water Resistant



Steel Toe Cap



TPU Outsole



Penetration Resistant



Metatarsal Guard



Lace Up



Leather

STANDARD ARGYLE MET S3 FEATURES

Built for comfort, **made for work.**

# Argyle Met Bump S3

**382802**

The Argyle Met Bump S3 is a 150mm men's derby style, lace-up ankle boot with padded collar and tongue, featuring a Metatarsal Guard offering impact protection to the metatarsal bones found higher up in the foot, plus bump cap to increase the longevity of your work boots.

Features a Nitrile outsole heat resistant to 300°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Argyle Met Bump S3 has anti-static properties and is available in premium water resistant Black full-grain leather.



## Colours



Black

## Sizes

4 - 13 | UK Sizes

5½ | 9½ | Half Sizes

382802



Anti-Static



Water Resistant



Steel Toe Cap



Bump Cap



Penetration Resistant



Metatarsal Guard



Nitrile Outsole



Lace Up



Leather

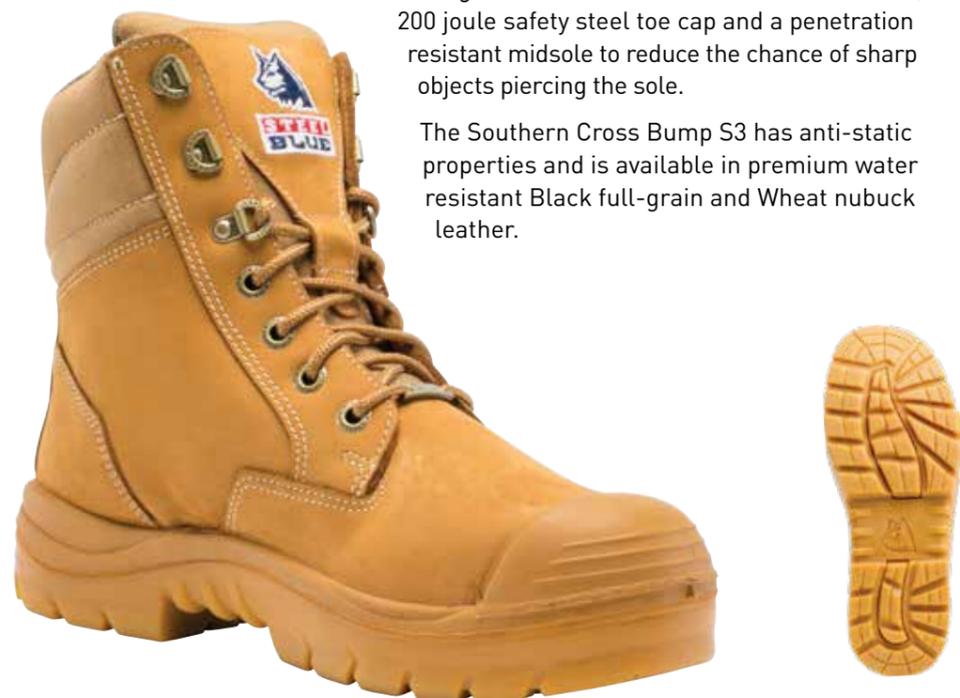
STANDARD ARGYLE MET BUMP S3 FEATURES

# Southern Cross Bump S3 382360

The Southern Cross Bump S3 is a men's 150mm lace-up ankle boot with a low-cut scalloped, padded collar for ease of movement and a bump cap to increase the longevity of your work boots.

Featuring a Nitrile outsole heat resistant to 300°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Southern Cross Bump S3 has anti-static properties and is available in premium water resistant Black full-grain and Wheat nubuck leather.



## Colours Sizes



4 - 13 | UK Sizes  
5½ | 9½ | Half Sizes

382360



Anti-Static



Water Resistant



Steel Toe Cap



Bump Cap



Nitrile Outsole



Penetration Resistant



Lace Up



Leather

STANDARD SOUTHERN CROSS BUMP S3 FEATURES

# Southern Cross Zip Scuff S3 392661

The Southern Cross Zip Scuff S3 is a men's 150mm lace-up ankle boot with a low-cut scalloped, padded collar for ease of movement, a scuff cap to increase the longevity of your work boots and an industrial grade zipper for easy on and off.

Featuring a TPU outsole heat resistant to 130°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Southern Cross Zip Scuff S3 has anti-static properties and is available in premium water resistant Sand nubuck leather.



## Colours Sizes



5 - 14 | UK Sizes  
5½ | 9½ | Half Sizes

392661



Anti-Static



Water Resistant



Steel Toe Cap



Scuff Cap



TPU Outsole



Penetration Resistant



Lace Up



Zip Sided



Leather

STANDARD SOUTHERN CROSS ZIP SCUFF S3 FEATURES

# Warragul S3 372309

The Warragul S3 is a 150mm men's galosh style, lace up ankle boot with padded collar and bellows tongue.

The Warragul includes a 200 joule safety steel toe cap and is made from premium chemical resistant TECTuff® leather. The durable Nitrile outsole is heat resistant to 300°C and offers Anti-Static properties.

Our TECTuff® leather boots, have been tested and are compliant with the ISO Standard 13832-2. The boots are tested based on exposure to Sodium Hydroxide 30% and Sulphuric Acid 90%.



## Colours



Black

## Sizes

4 - 14 | UK Sizes

5½ | 9½ | Half Sizes

372309



Anti-Static



Water Resistant



Chemical Resistant



Steel Toe Cap



Nitrile Outsole



Penetration Resistant



Lace Up



Leather

STANDARD WARRAGUL S3 FEATURES

Built for comfort, made for work.

# Randwick 310220

The Randwick is a non-safety, 150mm pull on ankle boot.

Featuring a TPU outsole heat resistant to 130°C, the Randwick has anti-static properties and is available in premium water resistant Winter Brown full-grain leather.



## Colours



Winter Brown

## Sizes

5 - 13 | UK Sizes

5½ | 9½ | Half Sizes

310220



Anti-Static



Water Resistant



Non-Safety Toe Cap



TPU Outsole



Pull On



Leather

STANDARD RANDWICK FEATURES

# Heeler Met WP Bump S3 362805

The Heeler Met WP Bump S3 is a 250mm men's rigger-style work boot that is packed with our famous boot technology features.

Including a 200 joule safety steel toe cap which provides premium protection for your toes, the Metatarsal Guard offers superior impact protection and reduces the risk of injury from impact to this part of the foot.

It also includes an extra tough Penetration Resistant midsole to prevent sharp objects getting through to your foot.



## Colours



Oak

## Sizes

4 - 14 | UK Sizes

5½ | 9½ | Half Sizes

365805



Anti-Static



Water Proof



Steel Toe Cap



Penetration Resistant



Metatarsal Guard



Bump Cap



Pull On



Leather

STANDARD HEELER MET WP BUMP S3 FEATURES

Built for comfort, made for work.

# Parques Zip Scuff S3 392658

The Parkes Zip Scuff S3 is a men's 95mm hiker-style lace-up mid-cut boot with an industrial grade zipper and scuff cap to increase the longevity of your boots.

Featuring a heat resistant TPU outsole to 130°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Parkes Zip Scuff S3 has anti-static properties and is available in premium water resistant Black full-grain and Sand nubuck leather.



## Colours



Black



Sand

## Sizes

4 - 14 | UK Sizes

5½ | 9½ | Half Sizes

392658



Anti-Static



Water Resistant



Steel Toe Cap



Scuff Cap



Penetration Resistant



TPU Outsole



Lace Up



Zip Sided



Leather

STANDARD PARKES ZIP SCUFF S3 FEATURES

# Whyalla S3 392108

The Whyalla S3 is a 95mm men's derby style, lace-up mid-cut boot with padded collar and tongue.

Featuring a TPU outsole heat resistant to 130°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Whyalla S3 has anti-static properties and is available in premium water resistant Claret full-grain leather.



### Colours



Claret

### Sizes

4 - 16 | UK Sizes

5½ | 9½ | Half Sizes



# Whyalla Bump S3 362108

The Whyalla Bump S3 is a 95mm men's derby style, lace-up mid-cut boot with padded collar and tongue, plus bump cap to increase the longevity of your boots.

Featuring a TPU outsole heat resistant to 130°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Whyalla Bump S3 has anti-static properties and is available in premium water resistant Claret full-grain leather.



### Colours

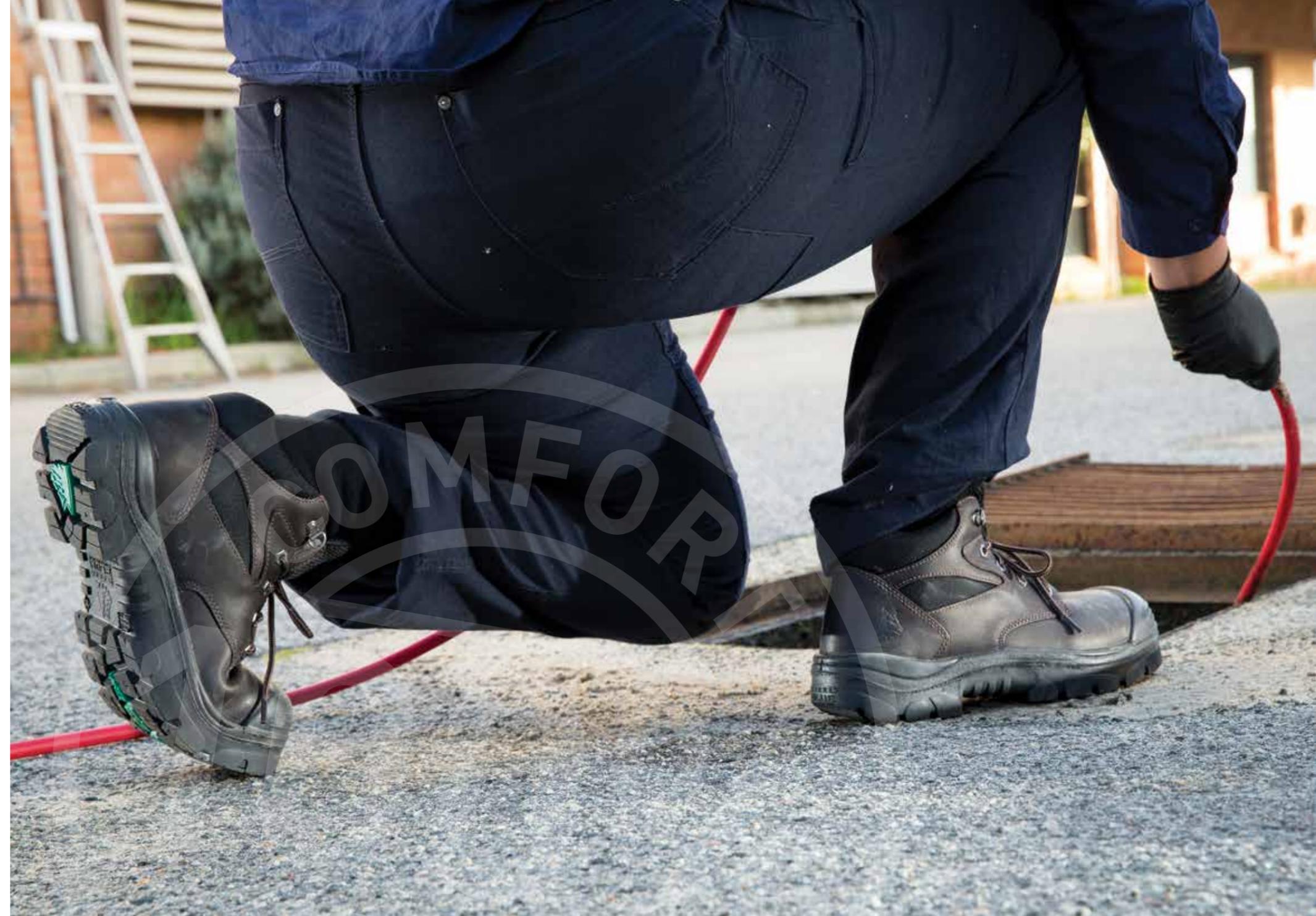


Claret

### Sizes

3 - 14 | UK Sizes

5½ | 9½ | Half Sizes



# Whyalla Met Bump S3 382808

The Whyalla Met Bump S3 is a 95mm men's derby style, lace-up mid-cut boot with padded collar and tongue, featuring a Metatarsal Guard offering impact protection to the metatarsal bones found higher up in the foot, plus bump cap to increase the longevity of your work boots.

Featuring a Nitrile outsole heat resistant to 300°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Whyalla Met Bump S3 has anti-static properties and is available in premium water resistant Black full-grain leather.



**Colours** **Sizes**



Black

5 - 14 | UK Sizes

5½ | 9½ | Half Sizes

382808



Anti-Static



Water Resistant



Steel Toe Cap



Bump Cap



Metatarsal Guard



Penetration Resistant



Nitrile Outsole



Lace Up



Leather

STANDARD WHYALLA MET BUMP S3 FEATURES

# Jandakot S3 697114

The Jandakot S3 is a 170mm men's derby style, high-leg boot with padded collar and tongue, including an airport-friendly toe cap and penetration resistant midsole.

Featuring a TPU outsole heat resistant to 130°C, the Jandakot S3 has anti-static properties and is available in premium water resistant Black full-grain leather.



**Colours** **Sizes**



Black

4 - 13 | UK Sizes

5½ | 9½ | Half Sizes



Anti-Static



Water Resistant



Composite Toe Cap



TPU Outsole



Penetration Resistant



Lace Up



Leather

# Fremantle S3 391406

The Fremantle S3 is a lightweight, 95mm men's sneaker style work boot with an airport-friendly penetration resistant midsole and toe cap.

Featuring a TPU outsole heat resistant to 130°C, the Fremantle S3 has anti-static properties and is available in premium water resistant Black full-grain leather.



**Colours** **Sizes**



Black

4 - 13 | UK Sizes

5½ | 9½ | Half Sizes



Anti-Static



Water Resistant



Composite Toe Cap



TPU Outsole



Penetration Resistant



Lace Up



Leather

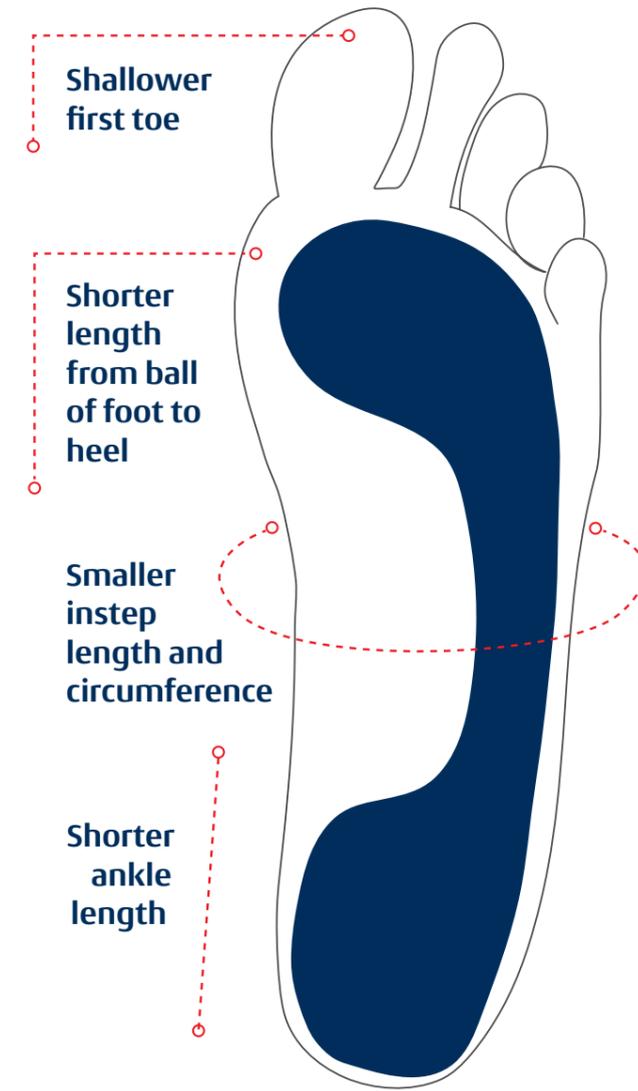


# True Ladies Fit

Our ladies safety boots are designed just for women and include a shorter ankle-length and smaller in-step.

Most industrial footwear is made for men, with women wearing smaller versions of men's ranges, but in fact women's feet are anatomically different and not just a scaled down version.

Steel Blue is one of the leading safety footwear brands that is specifically tailored to complement the shape of ladies' feet with a true ladies last.



# Argyle Ladies S3

592702

The Argyle Ladies S3 is a 140mm derby style, ladies' lace-up ankle boot with padded collar and tongue.

Features a TPU outsole heat resistant to 130°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Argyle Ladies S3 has anti-static properties and is available in premium water resistant Black full-grain and Wheat nubuck leather.



Built for comfort, made for work.

## Colours



## Sizes

3 - 9 | UK Sizes  
5½ | Half Sizes

592702



Anti-Static



Water Resistant



Steel Toe Cap



TPU Outsole



Penetration Resistant



Lace Up



Leather

STANDARD ARGYLE LADIES S3 FEATURES

# Southern Cross Ladies S3

572760

The Southern Cross Ladies S3 is a ladies' 150mm lace-up ankle boot with a low-cut scalloped, padded collar for ease of movement.

Features a Nitrile outsole heat resistant to 300°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Southern Cross Ladies S3 has anti-static properties and is available in premium water resistant Pink nubuck leather.



### Colours



Pink

### Sizes

3 - 9 | UK Sizes

5½ | Half Sizes

572760



Anti-Static



Water Resistant



Steel Toe Cap



Nitrile Outsole



Penetration Resistant



Lace Up



Leather

STANDARD SOUTHERN CROSS LADIES S3 FEATURES

Built for comfort, made for work.

# Southern Cross Zip Ladies S3

592761

The Southern Cross Ladies Zip S3 is a ladies' 150mm lace-up ankle boot with a low-cut scalloped, padded collar for ease of movement and an industrial grade zipper for easy on and off.

Features a TPU outsole heat resistant to 130°C, 200 joule safety steel toe cap and a penetration resistant midsole to reduce the chance of sharp objects piercing the sole.

The Southern Cross Zip Ladies S3 has anti-static properties and is available in premium water resistant Sand nubuck leather.



### Colours



Sand

### Sizes

3 - 9 | UK Sizes

36 - 43 | Euro Sizes

592761



Anti-Static



Water Resistant



Steel Toe Cap



TPU Outsole



Penetration Resistant



Lace Up



Zip Sided



Leather

STANDARD SOUTHERN CROSS ZIP LADIES S3 FEATURES

# Boot Accessories

Our exclusive range of 100% genuine parts and accessories, designed specifically to complement your Steel Blue work boots.

To view our full range of accessories, please visit our website:

[www.steelblue.com](http://www.steelblue.com)

## Dubbin



Helps repel water, chemicals and oil from the premium leather and increase your Steel Blue safety boots' longevity.

45g A-000003

## Nylon Laces



Made from a super-tough polyester/cordura material, Steel Blue laces exceed industry standards for their tensile strength and anti-abrasive qualities.

Black 110cm | A-000001    Wheat 140cm | A-000037    Sand 140cm | A-000039  
Black 140cm | A-000002

Argyle	3 - 14	140cm	Whyalla	3 - 10	110cm	11 - 16	140cm
Southern Cross	4 - 14	140cm	Jandakot	4 - 13	140cm		
Warragul	4 - 14	140cm	Argyle Ladies	3 - 9	140cm		
Parkes	4 - 14	140cm	Southern Cross Ladies	3 - 9	140cm		

\*Guide only. For more information, please contact your Sales Representative or visit [www.steelblue.com](http://www.steelblue.com)

## Bamboo Socks



Our durable Bamboo Socks offer positive functionality properties and great ecological advantages that make Bamboo socks great for users and our planet.

- ✓ UV resistant
- ✓ Maintains their shape even after hard wearing
- ✓ Water absorbent
- ✓ Cool in summer, warm in winter
- ✓ Naturally anti-bacterial and breathable
- ✓ Eliminates foot odour
- ✓ Anti-static
- ✓ All day comfort for working feet

4 - 6 | A-000038

6 - 10 | A-000035

11-14 | A-000034

## Ortho Rebound®

Men's



Designed to cushion, cradle and support the entire foot from heel to toe. Made from high-quality polyurethane, it will not flatten-out or compress with prolonged wear.

Sizes 3 - 14

A-000130 - A-000141

# Built for comfort, made for work.



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[www.linkedin.com/company/steel-blue-boots](https://www.linkedin.com/company/steel-blue-boots)

For the full Terms and Conditions regarding the Steel Blue 100% Money Back Comfort Guarantee, and our 6 Month Manufacturer's Warranty, visit the Steel Blue website at [steelblue.com](http://steelblue.com).

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